

FIG. 1

PVA	30.8 kg
sawdust	9.2 kg
titanium	3 kg
sodium alginate	0.8 kg
carboxymethylcellulose	1.2 kg

FIG. 2

seed material	6,000 g
water	600 g
yellow	400 g
red	180 g
black	25 g

FIG. 3

seed material	6,000 g
water	600 g
red	600 g
black	5 g

FIG. 4

seed material	6,000 g
water	600 g
black	600 g

FIG. 5

seed material	6,000 g
water	600 g
yellow	600 g

FIG. 6

seed material	6,000 g
water	1,000 g
titanium	2,500 g

FIG. 7

seed material	6,000 g
water	600 g
blue	600 g

FIG. 8

PVA	11,100 kg
sawdust	1,800 kg
titanium	1,500 kg
sodium alginate	300 kg
carboxymethylcellulose	300 kg

FIG. 9

PVA	11,100 kg
sawdust	2,000 kg
titanium	300 kg
sodium alginate	300 kg
carboxymethylcellulose	300 kg
pigment	1,000 g